

## **USE - APPLICATION**

FLAGON CSL is a thermoplastic membrane made of PVC-P, specifically designed for waterproofing of basins, tanks, canals and similar structures.

This membrane can contain salt or fresh water and low-concentration liquid chemicals. To verify the compatibility with the specific chemical liquids, please contact the technical office CIVILROCK (tech-office@flag.it).





The sheets are welded together by applying hot air or using hot wedge, with manual or automatic welder. The welding can be made either with a track that with double track. The double track allow to perform a pneumatic test with air.

FLAGON CSL is compatible with all the accessories and membranes in the FLAGON PVC range.

## DESCRIPTION

FLAGON CSL membrane is a synthetic membrane made by co-extrusion from plasticised PVC. It has different physical-chemical properties on each side:

- the upper surface is treated against UV rays
- the underside is highly resistant to puncture and perforation by roots

Any tears in the upper layer of the membrane can be seen immediately due to the difference in colour between the two sides (signal layer).

CIVILROCK attaches the highest importance to the quality of its products. This is why we operate a quality assurance system according to ISO 9001 BSI certified.

# **MAIN ADVANTAGES**

- High resistance to weathering and UV rays
- High elongation at break
- High mechanical resistance
- High puncture resistance
- Resistance to perforation by roots
- · Includes a signal layer

#### SUGGESTED INSTALLATION EQUIPMENT

- Manual welding with hot air
- Automatic welding machine with hot air
- Automatic welding machine with double track

CIVILROCK reserves the right, as technology and know-how progress, to modify without warning the composition and conditions of use of its materials, and subsequently their price. As a result, orders shall only be accepted on the basis of the terms and technical specifications applicable at the time of receipt.



FLAG S.p.A. – SOPREMA GROUP

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# Technical data sheet No. WPSIT0023-17.01 Cancels and replaces WPSIT0023-14.04 (ENG)

FLAGON CSL 1.2, 1.5, 1.8 and 2.0 mm PVC-P MEMBRANE FOR HYDRAULIC WORKS

# **CHARACTERISTICS**

ESSENTIAL CHARACTERISTIC	Standard	CSL 1.2	CSL 1.5	CSL 1.8	CSL 2.0		
Tensile strength (N/mm²)	EN 527-3	≥ 17.5 (L/T)					
Resistance to static puncture (N)	EN 12236	> 1 450	> 1 800	> 2 160	> 2 450	N 133	
Water permeability	EN 14150	< 10 <sup>-6</sup> m³m <sup>-2</sup> d <sup>-1</sup>					
Durability: Oxidation, variation in tensile properties (%) Weathering, variation in tensile properties (%)		≤25 ≤25					

ADDITIONAL CHARACTERISTIC	Standard	CSL 1.2	CSL 1.5	CSL 1.8	CSL 2.0	
Thickness (mm)	EN 1849-2	1.2 (±5%)	1.5 (±5%)	1.8 (±5%)	2.0 (±5%)	
Mass per unit area (kg/m²)	EN 1849-2	1.56	1.95	2.34	2.60	
Breaking strength (%)	EN 527-3	≥ 300				
Cold bending (°C)	EN 495-5	<u>≤ - 30</u>				
Water permeability after 6 hrs at 0.5Mpa	EN 1928 (B)	Watertight				
Resistance to perforation by roots	CEN TS 14416	No perforation				
Tear resistance (N/mm)	EN 12310-2	≥ 80				
Static puncture resistance (N)	EN 12236	> 1 450	> 1 800	> 2 160	> 2 450	
Resistance to thermal ageing in water:						
- variation in tensile strength (%)	EN 14415	< 25				
- mass loss (%)	(A and B)	< 5				

## **PRODUCTION STANDARD**

Thicknesses	1.2 mm	1.5 mm	1.8 mm	2.0 mm	
Number of rolls on each pallet	28	23	18	18	
Roll length / width	20ml (other lengths available on request) / 2.10ml				
Colours available	Light grey (top surface) / Dark grey (underside) Basalt grey (top surface) / Dark grey (underside) (on request)				

#### **CE MARKING**

Unique identification code of the product-type: WPSIT0023 FLAGON CSL membranes are produced by the FLAG Spa factory (SOPREMA group) in Chignolo d'Isola (Italy) and are CE marked no. 1085-CPR-007 in accordance with EN 13361:2013 and EN 13362:2013.

#### CERTIFICATION

FLAGON CSL has obtained the following certifications:

- France:
- Mentioned in CPP (Technical specifications): Basins, Tanks, Canals, Water towers and similar structures, by DEKRA.
- Certification ASQUAL for FLAGON CSL 1.2 mm and FLAGON CSL 1.5 mm

**Russia:** 

• NPO Fire Center Certification

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