# **ROOFING IN PVC-P WITH GREEN ROOF** (SOPRANATURE)

Inverted roof: with sealing element placed underneath the thermal insulation TOTALLY INDEPENDENT SYSTEM • REINFORCED CONCRETE SUBSTRATE



# SUPPORTING ELEMENT or SUBSTRATE

The surface must:

1. Be smooth and free from debris and irregularities that may cause damage to the layers above

2. Be stable over time

3. Be chemically compatible with the roof system components

4. Have an adequate slope. A flat or sub-horizontal roof must have a slope ranging from 1.5 and 5 %.

Important Note: structural load capacity must be considered before choosing and specifying each particular system. The structure's ability to support the additional weight (dead and live load) of a SOPRANATURE system must first be evaluated and approved by a professional engineer charged to the client.

# ADJUSTMENT LAYER-COMPENSATION

FLAG geotextile PP, felt, non-woven, polypropylene whose weight ranges from minimum 500 g/m<sup>2</sup> depending upon the condition of the support.

#### SEALING ELEMENT

FLAGON SV, synthetic membrane in PVC-P with a layer of glass fibre (50 g/m<sup>2</sup>) inserted for dimensional stability, resistant to weathering, ultraviolet rays and to root growth. It has a signal layer and it is hot air welded on the sheet overlaps.

The perimeter fixing at the base of the upstand must be performed with Flag pre-drilled bar in galvanised sheet iron.

Insert Flag anti-puncturing joint at the junction between two adjacent bars and hot-weld the tear prevention curb FLAGOFIL PVC. Anti-root membrane, FLL certified.

### SEPARATING LAYER

FLAG geotextile PET, felt, non-woven, polyester whose weight ranges from minimum 200 g/m<sup>2</sup> depending upon the condition of the support.

# **INSULATION ELEMENT**

- Made from panel industrial XPS (or equivalent) suitable for inverted roof.
- Dry-laid on the separating layer. • It must have an adequate compressive resistance (UNI EN 826).
- The insulation boards should be fully bonded in order to avoid unabsorbed water.

#### PROTECTION LAYER

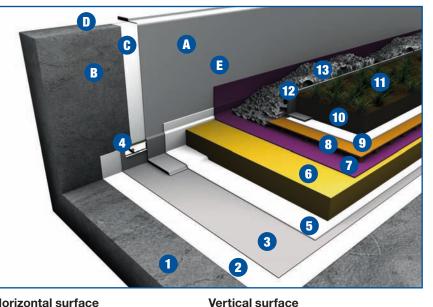
FLAGON TS anti-puncturing liner made of a coated PVC film, 0.40 mm thick coupled to 120 g/m<sup>2</sup> nonwoven felt in polyethelene. The unrolled sheets must be welded on the outside edges to provide a complete homogeneous protection layer.

# SOPRANATURE SYSTEM

Installation of green roof system by means of SOPRANATURE package as described below.

|                    | FLAGON SV                                   |   |  |
|--------------------|---|---|--|
|                    | STANDARD<br>SYSTEM                          | OPTIMUM<br>SYSTEM                           | REINFORCED<br>SYSTEM                           |
| Finishing          | SOPRANATURE                                 | SOPRANATURE                                 | SOPRANATURE                                    |
| Protection layer   | FLAGON TS                                   | FLAGON TS                                   | FLAGON TS                                      |
| Insulation element | XPS   | XPS   | XPS  |
| Separating layer   | Non-woven felt PET $\geq 200 \text{ g/m}^2$ | Non-woven felt PET $\geq 200 \text{ g/m}^2$ | Non-woven felt PET $\geq$ 200 g/m <sup>2</sup> |
| Sealing element    | SV - 1.8 mm                                 | SV - 2.0 mm                                 | SV - 2.4 mm                                    |
| Adjustment layer   | Non-woven felt PP<br>≥ 500 g/m <sup>2</sup> | Non-woven felt PP<br>≥ 500 g/m <sup>2</sup> | Non-woven felt PP $\geq 500 \text{ g/m}^2$     |
| Slopes             | 1.5 % ≤ P ≤ 5 %                             | 1.5 % ≤ P ≤ 5 %                             | 1.5 % ≤ P ≤ 5 %                                |

EL ACON SV



A. FLAGON SV

B. h<50 cm FLEXOCOL V vertical gluing layer

- Flagmetal termination strip and flashing

h>50 cm mechanical fixing

(non-adhered roof system)

- Flagmetal strip under cap

E. Provide mechanical anchoring

on the vertical upstands

- Flagmetal perimeter profile

(galvanised sheet iron or equivalent)

D. Possible finishing elements:

C. Separating layer in non-woven felt

#### Horizontal surface

- Supporting element
- Adjustment layer 2.
- 3. FLAGON SV
- Perimeter fixing by pre-drilled bar 4
- 5. Separating layer
- Insulation element 6
- 7. Protection Layer 8.
- SOPRALITHE/SOPRADRAIN SOPRAFII TRF 9
- 10. SOPRAFLOR
- 11. SOPRANATURE vegetation layer 12. Curb



# SOPRANATURE SYSTEM

It must be in accordance with all the technical specifications applicable to SOPRANA-TURE vegetated roofing systems. The green roofing system includes 4 components: 1. Drainage panel (SOPRALITHE or SOPRADRAIN); 2. Filter (SOPRAFILTRE); 3. Growing medium (SOPRAFLOR); 4. Vegetation layer (SOPRANATURE) different systems are available: extensive (Toundra, Pampa, Garrigue) and semiintensive (Green e Landes).

- It is recommended that a Soprema representative be consulted to find the right technical and financial solutions to suit the particularities of any individual project (in accordance with the selected roof system and the geographical weather conditions).

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